

Complete Bar Mill for Straight or Coiled Products for Sale

Mfr: Birdsboro

Mill Bearings: All roller bearing

Age: 1960

Products: Rebar and merchant bars

Annual Capacity: Approx 150,000T, depending on mix and billet size

Equipment: Billet unscrambler, entry roller table/runback table, 18" x 56" 2 High Reversing Breakdown Mill with 1150HP DC Motor, 300T Hydraulic Crop Shear, 3 Stand 16" Mill Train with Looping Tables and 1750HP DC Drive Motor, 2 Stand 12" Mill Train woth Looping Tables and 700HP DC Motor, 10" Vertical Mill with 350HP DC Drive Motor, 7 Stand H/V 9" Finishing Train with 1500HP DC Drive Motor, 2 - Garret Type Coilers and coil conveyor for 780# coils, 130ft x 15'-6" Walking Beam Notched Type Cooling Bed for straight bar products, approx 300T of uncut mill rolls, guides, spare mill chocks and bearings, misc spares, and detail drawings



18" x 56" 2 High Birdsboro Reversing Breakdown Mill with Manipulators, front and back tables, and billet tilt up device. 1150HP 80-200RPM reversing 700VDC drive motor with 1999 GE SCR drive



GE 1150HP 80-200RPM 700VDC Reversing DC Drive Motor for the 18" Mill



GE 1999 SCR Drive for the 1150HP DC Motor on the 18" Mill



Intermediate Mills Area



Spare Uncut Mill Rolls



700HP GE 300-900RPM 700VDC Drive Motor for the 12" Mill Stands with new combination gearpinion stand



10" Vertical Mill driven by 350HP DC Motor



7 Stand Horizontal Vertical 9" Finishing Train driven by 1500HP DC Motor



130ft x 15ft-6in Walking Beam Rake Type Cooling Bed